

Rolling and Bending

STI Bends Over Backwards to Service You!

Count on STI for Your Precision Bending Needs.

STI provides bending and rolling services for a wide range of industries. Our products include coils, heat exchangers, boiler tubes, long radius pipe spools, as well as rolled structural members and railings. At STI, we pride ourselves on our outstanding customer service and attention to detail. No job is too large or too small for us. With our specialized equipment, we can bend or roll components with precision and repetition.

Industries Served:


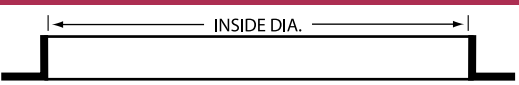

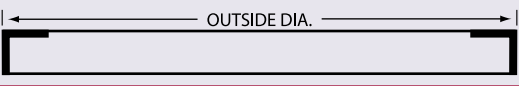

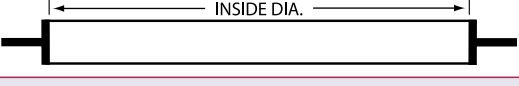

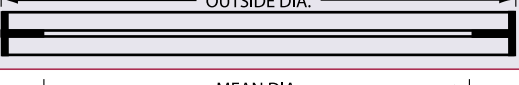



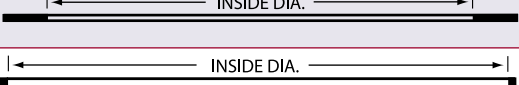

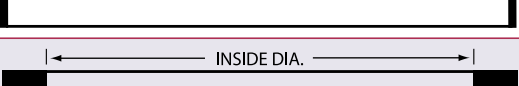

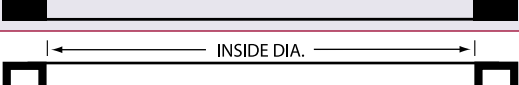

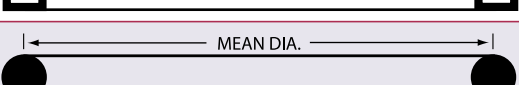

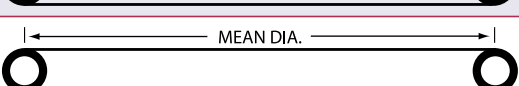

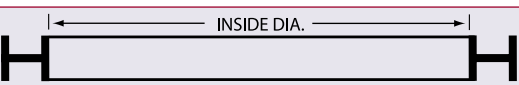

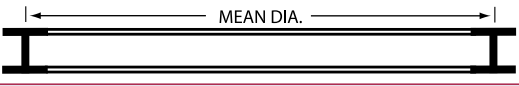

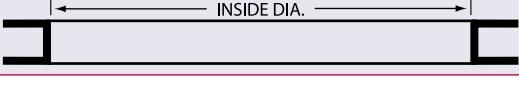

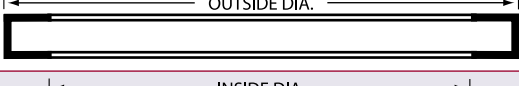

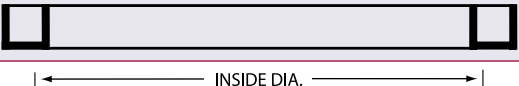

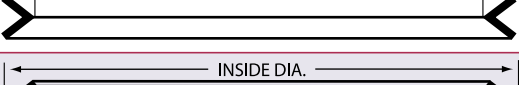

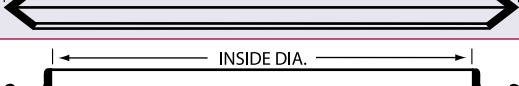

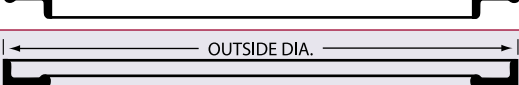

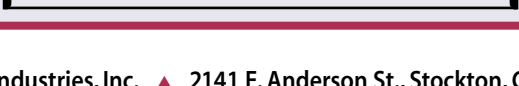


- ▲ Agriculture
- ▲ Architectural
- ▲ Automotive
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- ▲ Electronic
- ▲ Energy Utilities
- ▲ Food Processing
- ▲ Manufacturing
- ▲ Park and School Playground Equipment
- ▲ Steam Generation Equipment
- ▲ Structural Steel Fabrication
- ▲ Transportation
- ▲ And Much More

Call us for your special fabrication needs. Experience the STI quality, quick turn-around and superior customer service.

See back for rolling and bending minimum and maximum sizes.



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	SECTION	DESCRIPTION	MIN. SIZE	MAX. SIZE
		Angle Leg-out	1" x 1" x 1/8"	10" x 10" x 1"
		Angle Leg-in	1" x 1" x 1/8"	10" x 10" x 1"
		Tee-section Stem-out	WT x 3/4" x 3/4"	WT 8"
		Tee-section Stem-in	WT x 3/4" x 3/4"	WT 8"
		Tee-section Stem-down	WT x 3/4" x 3/4"	WT 8"
		Flat Bar On-edge	Small Sections	16" x 2-3/8"
		Flat Bar On-flat	Small Sections	22" x 4"
		Square Bar	Small Sections	10" x 10"
		Square and Rectangle	1/2" x 1/2" x .065"	16" x 16" x .625"
		Round Bar	Small Sections	10-1/2" DIA
		Pipe	1/2" DIA Pipe	20" DIA SCH 80
		Beams on X-X Axis (Hardway)	W4 x 13# S3 x 5.7#	24" x 117#
		Beams on Y-Y Axis (Easyway)	W4 x 13# S3 x 5.7#	36" x 210#
		Channel Legs-out	Small Sections	18" x 58#
		Channel Legs-in	Small Sections	18" x 58#
		Channel the Hardway	Small Sections	18" x 58#
		Angle Heel-in	Small Sections	8" x 8" x 1"
		Angle Heel-out	Small Sections	8" x 8" x 1"
		Rail Ball-out	Small Sections	ASCE 100# Rail
		Rail Ball-in	Small Sections	ASCE 100# Rail